

Data Sheet

Reference No.: 47620

Fine Blanking Press -hydraulical-

Brand: SCHMID
Model: HSR500
YoM, approx.: 1999 used
Reconditioned:
Controls: PLC SIEMENS



Press Design

drive system: hydraulic

Slide

total force (nominal): 500 to
stroke: 225 mm
stroke rate (max.): 60 /min

slide (hydr. Press)

approximation velocity max.: 200 mm/s
working velocity min.: 15 mm/s
working velocity max.: 44 mm/s
return velocity max.: 200 mm/s

Counter Ram

nominal force: 100 to
stroke: 30 mm

V-Ring

nominal force: 200 to

Tool Dimensions

shut height max.: 420 mm
ram adjustment: 100 mm
distance between columns (H-frame): 880 mm
passline opening (free passage in side columns): 470 mm
range of transfer pins - in strip direction: 394 mm

Decoiler

design: cradle
sheet width max.: 300 mm

Leveller Unit

sheet thickness max.: 12 mm

Strip-Feeder

feeder type: grip feeder

Crop Shear

cutting force: 500 kN

Electrical specifications

total power consumption: 100 kW

Additional Information:

Press is equipped with 4. force
Straightener SCHMID
Loop control GSW SCHWALBE new in 2016

Seller:

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Photos & Documents

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