

SAM 018944**ACIERA Type 22 VA**

Group	Pillar drilling machine
Manufacturer	ACIERA
Type	22 VA
Etat	partially rebuilt with new painting



Table length	700 mm
Table width	370 mm
Clamping surface:	
Length	580 mm
Width	280 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Taper in spindle: MT	3
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	
from	40 t/min
up to	3600 t/min
Feeds:	
stepless	
from	0.02 mm/t
up to	0.25 mm/t
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.0 / 1.5 CV
Machine's weight about	990 kg
Overall dimensions machine:	
Length	900 mm
Width	1000 mm
Height	1800 mm
Various accessories:	
Digital readout number of axis:	2
Threading device	
Preparation for coolant device	
Lamp	
Quick change device	
Adjustable depth stop	
Motorized table adjustment	

